



## Tech Talk - More on Hydraulic Fracturing

Posted by Heading Out on May 6, 2012 - 1:15am Topic: Supply/Production Tags: arab d, aramco, cracks, ghawar, horizontal wells, hydraulic fracture [list all tags]

There is a real, practical limit to the amount of oil that can be recovered from a reservoir. Depending on the availability and economic viability of different technical approaches, that limit might be less than 25% of the total volume of oil originally in place, or it can be more than 50%, as has been achieved in some of the fields in the Kingdom of Saudi Arabia (KSA). But one cannot get out more oil than is originally there, and in most cases it is difficult to reach even half that value. However, where the volumes of oil that have been left by conventional methods remains high, as it does in the KSA, then the use of advanced technology, as I began to explain last time, become easier to justify.

KSA is now reaching the point where the easy production of oil, as in sink vertical wells at kilometer intervals and watching an average of 10 kbd merrily bubble to the surface, is now largely over. The oilfields are moving increasingly into the more advanced and costly procedures to help sustain a production that would, under earlier production regimes, have long faded into memory. Ghawar, for example, is moving into CO2 injection and some steam assist (likely with the areas with heavier, tar-ier deposits) seeking to maintain an overall 5 mbd production.

But today I want to talk a little about KSA's increasing use of hydraulic fracturing of their horizontal wells, and offer a little more technical detail about growing cracks through rocks. Consider the problem that high production fields have when a horizontal well runs through a high permeability or densely fractured zone. The impact of this on premature water breakthrough is well documented. The relative preferential movement of water along faults, for example, can be seen in this model from Ghawar.



*Figure 1, Relative water movement along faults in Ghawar (Dogru et al)* 

It is also evidenced by this simulated model of the effect of high fracture densities on the Generated on May 7, 2012 at 11:32am EDT

performance of MRC wells, where increasing the drawdown pressure to pull fluid into the wells can lead to premature watering out of the well.



*Figure 2. Use of a low drawdown pressure to maintain oil flow.* 

With low draw down, the flow rates are reduced, but the fluid entering the well remains largely oil (<u>Mubarak et al</u>)

In contrast, if the differential pressure is increased by lowering well pressure, then the greater flow rates allows the underlying water to flow up the fractures and prematurely waterflood the well.



*Figure 3. The use of a higher draw down pressure preferentially encourages water migration up the fractures, killing the well prematurely.* (*Mubarak et al*)

It has been obvious to Aramco (who runs the KSA fields) for some time that adding their own fracture paths to the field would result in better performance, and could also help overcome the problem of natural fractures and high-permeability zones such as the Super-K in Ghawar.



Figure 4. Section through conventional dolomite at Ghawar (Cantrell et al)

Contrast this with the blue epoxy-filled pores of the super-K layers which indicate the high permeability.



*Figure 5. Section through the super-K dolomite (only 5-ft from the sample in figure 2, in the same well. (<u>Cantrell et al</u>)* 

There is thus an incentive to provide paths for the oil to make it easy to reach the well. What follows is a more advanced discussion of hydraulic fracturing, but for those who are not that interested, the earlier simpler description is given here (TOD and BTE).

Now, just a little bit of extra tech talk. If you take a rectangular piece of Plexiglas - which gets around the geological variations in properties that occur with rock - as an example - and carefully cut a notch into the center of the block, you can grow a crack out from that notch by putting the beam into simple 3-point bending. (We started doing this because we wanted some experimental results to compare with the various theories predominant at the time over the stresses required to initiate fractures).





One of the first practical steps you take is to stop using a wire saw for the entire crack, but cut most of the notch with a milling tool, and only use the wire saw for the last few mm. The reason is that the heat on the wire causes a high failure rate of the cutting wire, particularly with a set of neophyte graduate students, and the wire, being diamond impregnated, is very expensive.

The next thing that you learn is that if you adjust the crack length, you can grow the crack very slowly and stop ii where you want, so that it is fairly easy to work out how much force you are putting in relative to the crack surface generated, as well as the force required to start the crack. Further, the surface of the fractured surface has a characteristic look, which we called "river lines."



Figure 7. Surface of a crack grown out slowly from the initial notch (finger for scale)

However, if you changed the notch length so that so that it was less of a percentage of the sample width, the crack almost immediately moved much faster, and unless you made a special effort, Page 4 of 7 Generated on May 7, 2012 at 11:32am EDT

could not be stopped within the sample (as occurred in Figure 4). And further, the crack surface was very smooth, in contrast with the "river lines" of the slower moving crack.



Figure 8. Crack grown from a shorter notch, with a higher speed of advance in the sample, note the smooth surface.

What this shows is something that Dick Bieniawski was also finding in rock itself (as we later also demonstrated). Depending on the initial length of the crack, so the speed that the crack grows at changes, and at the higher speed it moves not around the particles of rock, but often through them. (In our case we were seeing the effects of discontinuities in the Plexiglas as the cause of the deviations in the surface). Dick's work is given <u>here</u> and <u>here</u>, though I found it in the International Journal of Rock Mechanics and Mining Science (vol 4 no. 4 pp 395 - 430).

Essentially he found, and this has been confirmed <u>by others</u> based on initial geometry, that a crack begins to grow relatively slowly, but then accelerates to a terminal velocity that remains relatively constant. Unfortunately, the papers are behind a paywall, so I cannot use the exact curve that Dick drew, but I am going to approximate it, as follows:





Figure 9. Change in crack velocity with length (after Bieniawski IJRMMS)

(Half lengths are used, since for many theories the crack is anticipated to initiate as an oval shape. For the fractures in the field these are usually measured in tens of feet. (<u>Rahim and Al-Qatani</u>)

## http://www.theoildrum.com/node/9168

There are two critical points that come out of this work. The first is that it is preferable to start with a crack of a significant length so that the acceleration rapidly moves to a trans-granular surface rather than just growing around the grains. The reason for this is practical in that small cracks can be stopped if they reach an area with a large radius (the reason you drill a hole at the end of a crack to stop it growing through a sheet of metal). Having the crack initially moving faster means that it can overcome small open spaces, and also that it can create a smoother, slicker path along which fluid can flow with less resistance.

The other aspect of growing the crack is that if you try putting too much energy into it (for example, by over-pressuring the borehole) the crack will not grow faster; rather it will expend the additional energy by splitting into a number of cracks that deviate off somewhat from the original direction. That also tends not to be a good thing if you are trying to open a single passage way through the rock, wide enough to push particles into, along with the fracturing fluid. To stop that from happening one can, for example, pulse the pressure in the well so that only enough energy gets to the crack tip so as to keep only a single fracture growing out. One also has to ensure that the crack is initiated within the right orientation to the existing stress fields. Aramco have, however, become skilled in determining the effectiveness of the fractures by monitoring, among other things, the temperature flows of fluids into the well.



*Figure 10. Induced fracture and the evidence for it from the temperature log (<u>Rahim and Al-Qatani</u>)* 

Aramco have started to use hydraulic fractures in their horizontal wells, including those with <u>open hole completions</u> with the interval between packers ranging from 100 to 1000 ft, depending on geology.

The pressure within the packed off section of the horizontal well is then increased until the wall fractures and the crack grows out into the formation. An example of how the pressure changes in the well as the fracture grows is given by <u>Al-Naimi et al</u>.



*Figure 11. Pressure plot during the generation of a hydraulic fracture (<u>Al-Naimi et al</u>).* 

Getting the rest of the oil after the best is gone is an ongoing effort, particularly in older fields such as Ghawar. But understanding some of the technology makes it possible to further appreciate what Aramco is developing to further produce some of the more difficult regions within the field. That is a topic for another day.

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