



I Sequester Carbon for a Living

Posted by [Robert Rapier](#) on December 19, 2008 - 10:53am

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What Makes This Bridge in Sneek, the Netherlands One of a Kind?

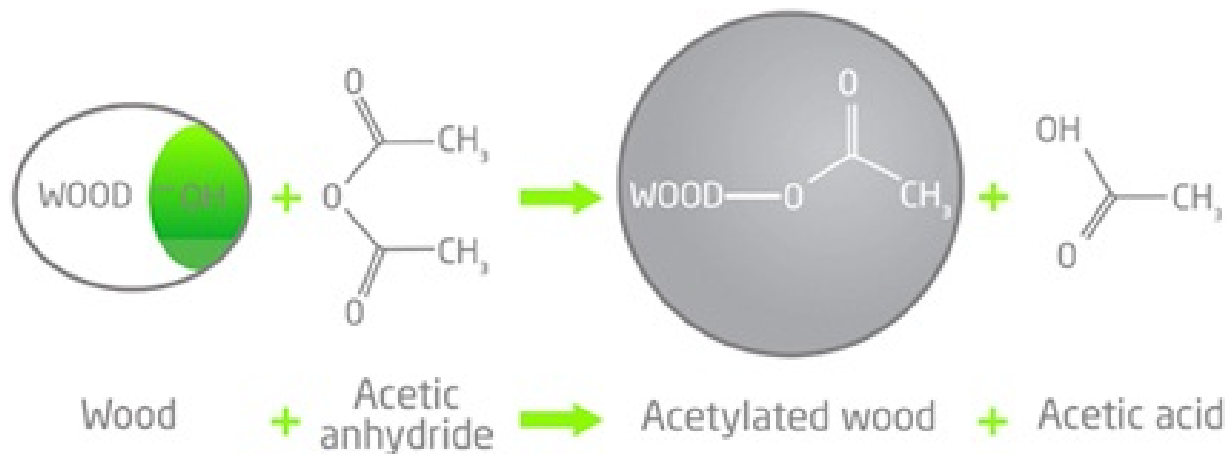
Back in March, I left my job with [ConocoPhillips](#) to become the [Engineering Director](#) for London-based [Accsys Technologies, PLC](#) (my work is focused within the wholly-owned [Titan Wood](#) subsidiaries). I explained the circumstances behind my decision to switch employers [here](#). I stated at that time that I would continue to focus my writing on energy and the environment, and not use my platform to start promoting my new company - even though it is focused on environmental technologies. I think it's fair to say that I have kept to my word. However, I did say that at some point I would write a more extensive article on exactly what it is that my new company is doing. This is that article, which ties into energy, the environment, sustainability, and carbon capture.

A Brief Chemical Tutorial

In a nutshell, Titan Wood chemically modifies fast growing softwood species like (but not limited to) [Radiata pine](#) in a way that results in performance characteristics that are superior to some of the best tropical hardwoods such as teak. It is important to note that the modification we make is

at the molecular level; we do not impregnate the wood with chemical preservatives that can leach out into the environment. Wood treatment processes like [Chromated Copper Arsenate](#) (CCA) fall into this latter category, [and can be a nightmare to dispose of](#), as they are classified as hazardous waste.

Following is a brief explanation of the science behind our process, in mostly layman's terms. Wood is a mixture of many different compounds, many of which are present as complex organic polymers (very long-chain carbon compounds). There are also numerous hydroxyl groups (OH) within wood. Think of a hydroxyl as 2/3rds of a water molecule (HOH, or H₂O). Hydroxyl groups are very prone to attracting and releasing water, which is the primary mechanism by which wood shrinks and swells (and this of course makes paint crack and peel). Wood also naturally contains acetyl groups. An acetyl group is essentially an attached acetic acid molecule. Most of you are familiar with acetic acid, because you sometimes put it on your salad in the form of vinegar.



The Chemistry behind Accoya[®] wood

What we do in our process is remove a large fraction of those hydroxyl groups and replace them with acetyl groups. We call this wood 'Accoya[®] wood', and the properties are remarkably different than the unmodified wood we started out with. Dimensional stability, durability, and UV light resistance are all dramatically improved. Because Accoya absorbs less moisture, thermal insulating properties are also better. Further, Accoya is resistant to attack by termites, microbes, and fungi. Accoya is virtually rot-proof, and yet non-toxic.

Consider the implications. Instead of deforesting tropical rainforests for the highest quality hardwoods, we can essentially make them from fast-growing trees in northern climates. Wood that is grown via sustainable forestry practices and modified with our acetylation process provides a far more sustainable model for producing high-performance lumber. If the wood is both grown and used locally, so much the better.

How Accoya Sequesters Carbon

That alone is a pretty good story, but there's more. As we all know, greenhouse gas emissions continue to rise. The recently released [World Energy Outlook](#) from the IEA predicted that carbon dioxide emissions from coal combustion would rise from 11.7 billion metric tons in 2006 to 18.6 billion metric tons in 2030. The IEA further predicted that carbon sequestration applications will have limited potential to influence carbon dioxide emissions by 2030.

If we are to slow or halt our carbon dioxide emissions, we need a combination of lower reliance on fossil fuels, coupled with commercially viable [carbon sequestration](#), or [carbon capture and storage](#) (CCS) technologies. But the problem with carbon sequestration technologies is that either 1). People can't figure out how to make money with them, so they aren't commercialized; or 2). The carbon sequestration is fleeting.

For example, carbon dioxide can certainly be captured from the stacks of coal-fired power plants. A number of technologies will suffice, but they will all add to the cost of electricity. Estimates are that carbon capture [would add 25%](#) to the cost of producing electricity from coal. Unless large numbers of consumers are willing to pay this cost - or unless governments mandate it (and therefore mandate that consumers will pay the additional costs), adoption of these sorts of CCS technologies will face strong headwinds.

What about the use of CO₂ in enhanced crude oil recovery operations? There are some applications for this, but they are limited. You must still capture and compress the CO₂, and then you have to get it to the oil field. Further, that CO₂ is being used to produce more oil, which will subsequently produce more CO₂. A similar situation applies to the schemes for [using algae to capture carbon dioxide from power plants](#), and then turning that algae into biodiesel. While one could certainly argue that additional energy was produced for each CO₂ molecule that was emitted (presuming the energy return is >1.0), at the end of the cycle the CO₂ originating from the coal still ends up in the atmosphere.

However, I believe Titan Wood has a truly commercial carbon sequestration application. You know that when a tree grows, it extracts carbon dioxide from the air, converts it via photosynthesis into various biopolymers, and stores the carbon as wood, leaves, etc. Left alone, a tree will uptake carbon dioxide as it grows, but it will eventually die and decompose, returning the carbon dioxide back to the atmosphere. If you could instead take the tree and just bury it deep within the earth, the carbon would be sequestered. This is in fact similar to how all of the carbon in oil, coal, and gas got sequestered in the first place. Ancient plants and animals died and were buried, and the heat and pressure of the earth turned them into fossil fuels.

Of course one can't make money by growing trees and burying them. So, what else can you do? You could build with wood, and that also sequesters carbon during the lifetime of the application. Because Accoya is modified to resist rot, the carbon can be sequestered for much longer. That's appealing, but it isn't the most compelling argument. In fact, you could make that same argument about wood that is treated with toxic treatments – it can sequester carbon for a long period of time (with the obvious negative of the chemicals leeching into the environment).

The really compelling aspect about Accoya is that the improved characteristics make it a viable replacement for metals, plastics, and even concrete in certain applications. You can take a fast-growing tree like pine, and modify it so that it can not only replace tropical hardwoods, but it can in some instances replace the steel in a bridge. That's where the carbon sequestration potential comes into play.

Imagine that instead of making window frames out of plastic (which comes from a fossil fuel) or aluminum (which requires a lot of electricity to produce), you made them out of Accoya. Not only have you avoided carbon emissions, but you have sequestered carbon in a long-lasting application. (Window frames are in fact a major end use of Accoya).

Imagine that instead of constructing a bridge out of steel and concrete (both very fossil-fuel intensive), you made it out of Accoya. Again, you have avoided carbon emissions, and you have

sequestered carbon. Note that neither of these scenarios is hypothetical. Accoya is currently being used in window frames, and a pair of heavy-traffic bridges is under construction right now in Sneek, the Netherlands. Kudos to the Dutch government for their foresight. The first bridge has been completed and is shown in the opening picture. (See [this article](#) for more information). Bear in mind that this bridge is certified to support 60 tons, making it the only wooden bridge in the world certified to support such a heavy load. That makes it the first of its kind.

(As an aside, in 1988 the U.S. Congress passed the Timber Bridge Initiative, to promote the use of timber in bridges. This [initiative currently resides](#) at the Forest Products Lab of the U.S. Forestry Service, but we have not yet been in contact with them regarding the possibility of building Accoya bridges in the U.S.)

What is the potential for carbon sequestration? I have done some calculations on that, shown below.

Carbon Sequestration Potential of Accoya

Per [this reference](#):

According to analysis by JATO Dynamics, CO₂ emissions in the top five markets dropped by 0.3 g/km in through the first seven months of 2007 compared to the same time last year. A volume-weighted average of new cars sold in the period yielded an average of 160.5 g/km for the fleet.

That means that the average European car emits $(160.5/44 \text{ g CO}_2/\text{mol}) = 3.65$ moles CO₂ per km traveled.

The density of Radiata pine is roughly 500 kg/m³. According to University of Wisconsin Professor Emeritus [Roger Rowell](#) (and from [other sources](#) I have checked), carbon represents about 50% of that, or 250 kg/m³. In chemistry speak, that is $(250,000 \text{ g}/12 \text{ g mol}) = 20,833$ moles of carbon per m³ of wood, which is equal to the number of moles of carbon dioxide that were removed from the atmosphere.

Our Arnhem plant has a nameplate capacity of 30,000 m³/year of finished wood (and the [next plant will be much larger](#)). Then the carbon sequestration potential from the Arnhem plant is $20,833 * 30,000 = 625$ million moles of carbon per year.

Put in terms of the average European car, that means that the output of our relatively small Arnhem plant could sequester the carbon emissions of $625 \text{ million moles}/(3.65 \text{ moles per km}) = 171$ million km of driving. The average European drives around 11,000 km/yr according to [this chart](#). This translates to sequestration of the carbon emissions of $171 \text{ million}/11,000 = 15,545$ cars per year.

I am not aware of any other technology that can make this claim.

Conclusion

I believe we have a good story in Accoya. I barely scratched the surface of the advantages, which extend to painted surfaces lasting much longer (more avoided emissions, and less fossil fuels for

paint manufacture). Our plans at present are to continue to manufacture Accoya in the Netherlands, and to license the technology. The second Accoya plant is being built by our licensee, [Diamond Wood](#), in China. The third plant will be built by [our licensee Al Rajhi](#) in the Middle East. Serious discussions are taking place with other prospective licensees around the world, including several in North America.

The nameplate capacity of our first plant in Arnhem, the Netherlands, is 30,000 m³ of wood/year. This output can potentially sequester the carbon emissions of over 15,000 cars per year in Europe. The total offset is equivalent to an annual distance driven of 171 million km. Note that this presumes that we have used Accoya in an application that normally uses metal/plastics/concrete, etc. It does not take into consideration the fact that our life-cycle-assessment (LCA) shows that the energy inputs into producing concrete, steel, etc. are also higher than for producing Accoya – nor that we are avoiding the harvesting of tropical hardwoods. In other words, I believe this should be a conservative estimate.

While I have given you the technical spiel, I am not the guy to answer questions about licensing, sales, etc. If you want some information along those lines, please contact Starla Middlebrooks (Starla 'dot' Middlebrooks 'at' titanwood 'dot' com) at our Dallas offices.

Questions and (My) Answers to Various Inquiries

People have asked me lots of interesting questions around the company and the product. One sort of funny story related to this is that at this year's [ASPO](#) conference in Sacramento, I escaped the talks a bit early to grab a quick bite, as I was on an evening panel session. A few minutes later, [Bob Hirsch](#) walked in and asked if he could join me. I was delighted, and thought I would get to quiz him about [The Hirsch Report](#). Instead, he spent the next half hour asking me all sorts of questions about Accoya. We were joined by [Kjell Aleklett](#), and he also wanted to talk about wood. After we finished talking, I reflected on how funny it was to have the three of us sitting there, all passionate about oil depletion and energy in general – and at a conference on oil depletion - and all we talked about was wood.

Anyway, here are some of the questions that seem to come up most frequently.

Q. Doesn't the process itself use a lot of energy? A lot more than say, planting a tree and waiting a few years.

A. No. When you grow a tree, like a fast-growing softwood, what happens? It either grows to maturity, eventually dies, and releases its carbon dioxide back to the atmosphere. Or, it is cut down and used in an application that results in it releasing its carbon back to the atmosphere in much less than 100 years.

What happens with Accoya is that you can make a harvest every 20 years and put it into a long-term application. When you put it into an application that is typically aluminum or steel, you have a dual-win: It takes less energy to make Accoya, and you have sequestered carbon where you would have placed steel.

Of course you also have a big benefit by using it for applications typically reserved for tropical timber in that you displace tropical timber with softwoods.

Q. Can Accoya eventually be cost-competitive with other treated woods?

A. That depends on what you mean by cost-competitive. Is it as cheap as arsenic-treated wood?

No, but arsenic-treated wood is toxic and disposal is problematic. Likewise, there are similar issues with other cheap wood treatments like pentachlorophenol, creosote, borate, etc. Accoya is no more toxic than regular wood. There is no toxic residue from the treatment.

Q. Seems ironic. Other treated wood is less likely to be burned at the end of its structural life, so the toxic wood is actually more likely to sequester carbon for more than 100 years than is the Accoya, even if the toxic wood is otherwise worse for the environment.

A. No, as that misses two key points. You touched on one in your last sentence. The reason toxic wood eventually fails is because it has leached its components out into the environment. So it continues to decompose at the landfill, albeit at a slower rate than normal wood.

But the key point is this: The acetylation treatment not only makes the wood resistance to biological attack (as do toxic treatments), but it also imparts other beneficial characteristics to the wood, which is the real bonus.

Toxic treated wood doesn't become more dimensionally stable. A toxic-treated pine is still a softwood. An acetylated pine becomes comparable to a tropical hardwood. The durability and dimensional stability of Accoya exceeds that of teak. See [here](#) and [here](#). Now you can go build bridges out of it, something you can't do with the toxic treated woods. Thus, the acetylation opens up new applications, so there is much greater carbon sequestration potential.

Q. So what's the catch?

A. The 'catch' is pretty straightforward. Accoya is obviously more expensive than untreated softwood. And unless customers understand the whole story, they may opt for a cheaper, but less-durable option. My job as Engineering Director is to make sure we are running our process in the most efficient manner, and therefore keeping our costs at a minimum so we can compete.

The other catch is that the market for building materials is presently pretty poor, as a result of the overall economic crisis and the slowdown in construction. So we are swimming upstream against that current.

Q. So are you saying that this is the solution to rising carbon dioxide emissions?

A. It can be a tool in the arsenal, but it would admittedly take a very large amount of wood in new applications to make much of a dent in carbon dioxide emissions. To make a bigger dent, we would need to start replacing more metals and plastics with Accoya (wooden refrigerators, anyone?).

Q. What are the growth rates for your softwood pine species?

A. Generally about 20 years, which is a much faster turn around than the tropical hardwoods.

Q. Are the freezing properties of wood changed (e.g. teak and mahogany do not handle freezing well when their moisture content is too high, compared with local (nordic) softwoods)?

A. Because the equilibrium moisture content of Accoya is much lower than other woods, we believe it should tolerate freezing quite well. But we are checking to see if we have any test data on file.

Q. Are the bending properties of wood changed in some manner?

A. Bending properties (MOE) are very minimally changed.

Q. Can wood be stained after your treatment?

A. Absolutely. Stained, painted, cut, glued – the same kinds of things you do with regular wood.

Q. What's the net carbon balance on your process? Presumably there's energy in the processing itself, as well as the harvest, transport, etc. That might be 5% or 50% of the embodied carbon in the wood, and that will have a huge impact on the actual potential for sequestration.

A. That is a very important question. We do have an LCA for Accoya, but I don't believe that we have ever made that information public. We are in the process of getting additional LCAs that flesh out the carbon question in much more depth than the original LCA did. What the original LCA did was focus the energy to manufacture window frames versus competitors like aluminum and PVC. The conclusion was that it takes less energy to make Accoya than it does to make the competitors. But 'less than a lot' can still be a lot, so we are trying to go through and validate all of the energy inputs. Regardless of the energy inputs, if it takes less energy to make Accoya than it does to make a comparable amount of PVC, then the sequestration potential relative to the competitor is at a minimum the amount of carbon stored away in the wood.

The carbon issue is complicated by the fact that one can easily make choices that will impact overall energy inputs. When we built our first plant, capital costs were a concern. So, we used natural gas to produce steam. In the future wood waste could be used. In fact, I think I could design a process that could have zero fossil fuel inputs (into the actual process). It all comes down to capital costs.

Q. What is the typical mass of your material required in structural applications vs. the mass (of steel, etc) that is being replaced? That bridge looks like it used a LOT of wood.

A. I have been asked that question now a couple of times. One thing to bear in mind is that there is a LOT of wood in the bridge, but a large portion of what you see is aesthetic. Your question would be relevant to the structural parts. I know how much wood went into the bridge, but not how much steel, concrete, etc. was displaced as a result. This is of course another very important question. If it took 3 cubic meters of Accoya to replace 1 cubic meter of steel, then the energy inputs for Accoya must be multiplied to compensate. I am not suggesting that this is the case, but I understand why the question is important. I am trying to find an answer for this question.

Q. Is this publically traded?

A. It is, but we have taken a beating just like so many other companies - especially in the building sector. We trade on the London Stock Exchange as AXS, and our current market cap is 234 million Euros.

Q. How does Accoya's strength compare?

A. The hardness slightly improves, and the strength is the same as the original wood. More information [here](#). The real difference in strength would be noted as time progresses. Accoya would retain strength and the base Radiata would lose strength.

Q. What's not mentioned is what happens to Accoya at the end of its life. Concrete and steel don't last forever and both can be recycled into new buildings at considerably lower energy input when compared to extracting raw materials. Where does the Accoya sequestered carbon go when removed from service? I doubt it can be recycled to the same degree that can steel, and I suspect it will end up emitted one way or another.

A. I think the question remains theoretical for decades. We really don't know what the upper limit for the lifetime of Accoya will be.

Someone mentioned to me a couple of days ago that the Sneek bridge was designed for 80 years. So let's say that 80 years from now, the bridge is coming down. If at that point we are still dealing with the problem of carbon emissions, I can envision a number of schemes for recapturing the carbon in the wood. For instance, I can gasify the wood, turn it into acetic anhydride, and use that to acetylate a new batch of wood. I could burn it for process heat, displacing a fossil fuel. I could reuse it in a less demanding application. I could hydrolyze it to sugars and turn it into ethanol. I could gasify it and turn it into biodiesel. What I won't have to do is to landfill it as hazardous waste, which is the end fate of wood produced by many preservative processes.

So the question isn't whether it can be recycled. I think the answer is going to be dependent upon the conditions in place when we actually have to deal with the issue.

Q. Does the Accoya process change the thermal conductivity of wood as presently used up or down?

A. Thermal conductivity is lowered as a result of the process, which is especially desirable in door and window applications.

Q. Does using Accoya generate carbon credits?

A. Carbon credits, as I have found, are a very funny thing. While the regulations vary from region to region, for the most part the ones who can play are the ones who already emit a lot of carbon dioxide. As hard as it may be to believe, if I invented a machine that did nothing but extract carbon dioxide from the air and bury it in the center of the earth, you might be a hero, but you won't get to sell carbon credits as a result. On the other hand, the coal-fired power plant that reduces their emissions can sell carbon credits.

You can find answers to lots of other questions in [our FAQ](#). Now back to your regularly scheduled programming (even though I think the subject matter here is topical).

Note: As always, if you spot any errors, please call them to my attention.



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